## Troubleshooting for Margin Porcelain

### Problem / Question
After glazing the margin no longer fits well.

### Solution / Answer
Use MRP at this stage. Fire without vacuum up to a high temperature of 850°C.

### Problem / Question
After glazing, the fit was no longer excellent. Using only MRP, the shade could not be controlled.

### Solution / Answer
Use a 1:1 mixture of MRP and the appropriated shade(s) of margin porcelain. Bake it up to a High Temp of 900°C without vacuum.

### Problem / Question
The margin porcelain area is coming out a little darker than ideal.

#### Cause
Too much margin porcelain was applied.

#### Solution / Answer
Apply the margin porcelain so that it has zero thickness at the labial/buccal edge. Cutback the Margin porcelain so that the labial/buccal angle of the triangular structure is less than 45 degrees.

### Problem / Question
After the margin porcelain build up is complete, when removing the unit from the model, some of the margin porcelain sticks to the model.

### Solution / Answer
First treat the model surface using Noritake Stone Hardener. Then apply Magic Separator.